

Sensistor ILS500

Leak Detection System

The new Sensistor ILS500 Leak Detection System is a fully integrated leak testing system that controls tooling, tracer gas handling, test sequencing and leak testing with a new, easy to use color touch display. The compact instrument helps you get a fast start for your leak testing by guiding you through the setting of parameters. It controls the gas handling so that you have gas at the right time, the right place and at the right pressure. It makes a gross leak test before spending any tracer gas unnecessary and also assures that the used tracer gas is evacuated after the test. The tooling in your fixture is controlled by the ILS500, and the complete system is able to execute orders from a PLC or other type of computer.

With the dual probe possibility, you are able to first leak test an object with the automatic probe and immediately thereafter do leak locating with the hand probe. The Sensistor ILS500 is the perfect system for solutions ranging from manual sniffing to being a key component in a fully automatic system.

The ILS500 is also available as a filler version only. The filler version excludes the hydrogen detector and can be used to fill helium tracer gas in combination with helium leak detectors. All ILS500 models are available as both standard and high pressure.

FEATURES AT A GLANCE

- Fully integrated leak testing system, includes gas handling, tooling control and leak detection
- Fast test procedure set up, guided installation on color touch display
- Reliable leak detection, highly selective and sensitive hydrogen sensor
- Dual probe possibility enables manual leak locating after chamber test
- Fast sensor reaction and fast recovery for fast testing and short cycle times
- Simple user interface makes the ILS500 easy to learn and to operate

IMPROVEMENTS AT A GLANCE

- Incorporates the latest model of the hydrogen leak detector Sensistor ISH2000 (V6.2)
- New color touch screen for easy setting of the functions
- New hand probe P50 with multi-function button, leak indication and LED-lights
- Hand probe sensor can be changed by the operator
- Number of recipes increased to more than 100
- Ready interface to communicate with the helium sensing INFICON T-Guard
- Downloads and back-ups through USB port
- Possibility to customize password levels



Sensistor ILS500 Leak Detection System



Sensistor ILS500 F Leak Detection Filler

SPECIFICATIONS

| | |
|--|---|
| Minimum detectable leak rate | |
| Detection Mode with P50 standard probe | 1x10 ⁻⁷ mbarl/s or cc/s with 5% H ₂ |
| Analysis Mode with P50 standard probe | 0.5 ppm H ₂ ; 5x10 ⁻⁷ mbarl/s or cc/s with 5% H ₂ |
| Start time | 1 min |
| Calibration | External reference leak or calibration gas |
| Supplies | <p>Electrical: Mains Voltage: Single Phase, 85-260 V (ac) / 47-63 Hz Current: 1.0 A @ 100 V (ac) / 0.45 A @ 230 V (ac) Power Rating: 120 W max. / 33 W typical average</p> <p>Compressed Air: Pressure: 0.35 – 0.7 MPa (50 – 100 psi). Peak Consumption @ 0.6 MPa (87 psi): 240 l/min (508 SCFH)</p> <p>Tracer gas: Recommended Composition: 5% H₂ / 95% N₂ Pressure: 0.005 – 1.0 MPa (0.72 – 145 psi)</p> |
| Pneumatic | <p>Evacuation: Max Vacuum: -85 kPa (-12.3 psi) Capacity: 0.4 s/l to -50 kPa (-7.2 psi), 1.5 s/l to -80 kPa (-11.6 psi)</p> <p>Filling: Capacity at 1 MPa supply: 0.1 s/l to 0.1 MPa (14.5 psi), 0.5 s/l to 0.6 MPa (87 psi)</p> <p>Tooling Output Valves: Valve type: Normally closed, 3/2 valve Qn: 160 std l/min. Cv: 0.16 USGPM/psi</p> <p>Gas and Air Connection: Female ISO 3/8 in. (ISO to NPT 3/8 in. adapters included)</p> |
| Environment | <p>Temperature: 10° — 40°C (50° — 100°F) Humidity: 85% RH (non-condensing)</p> |
| Dimension (H x W x D) | 295 mm x 275 mm x 330 mm (12 in. x 11 in. x 13 in.) |
| Weight | 17.6 kg (38.8 lb.) |
| Communication ports | <p>Ethernet: RJ45 RS232: male, 9 pin, D-sub</p> |
| I/O port signals | Output Capacity: max. 0.5 A / output (max. 2.5 A total), 24 V (dc) logic |

ORDER INFORMATION

| | Part no. | | Part no. |
|------------------------------|----------|-------------------------|-------------------------------|
| ILS500 versions | | Accessories | |
| Sensistor ILS500* | 590-570 | AP29ECO Sampling Probe | 590-035 (3cc/sec sample flow) |
| Sensistor ILS500 HP* | 590-572 | | 590-036 (1cc/sec sample flow) |
| Sensistor ILS500 F | 590-571 | No-Stop Maintenance Kit | 590-680 |
| Sensistor ILS500 FHP | 590-573 | Spare Parts | |
| Accessories | | Sensor for hand probe | 590-292 |
| Hand Probe P50 | 590-780 | C21 Probe Cables | 590-161 (3 m, 9.8 ft.) |
| Hand Probe P50 Flex | 590-790 | | 590-175 (6 m, 19.6 ft.) |
| Robot Probe R50 | 590-920 | | 590-165 (9 m, 29.5 ft.) |
| Active Holder for hand probe | 590-635 | Reference leaks | See separate data sheet |

*complete with Hand Probe P50 and 3 m probe cable C21



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Due to our continuing program of product improvements, specifications are subject to change without notice.
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